

MIGZONE ENDURANCE SERIES

MZ-E 240W**MIGZONE®**
TORCHES**100**
%ED0,8
–
1,2
mm**325**
A_{CO2}
300
A_{MIX}**i Neck Variations**

You can get our whole MZ-E series
MIG Torches with rotating necks.

**Complete Torch**

MZ-E 240W cpl. with grey handle,
Euro-connection (Steel Liner 2,0x4,5mm)

3m	MZ-240WAA3E
4m	MZ-240WAA4E
5m	MZ-240WAA5E

MIGZONE MZ-E Series – air and watercooled MIG-Torch**DIN Norm**

Technical data according to CE EN 60 974-7

The Handle

2-component handle - robust and ergonomic

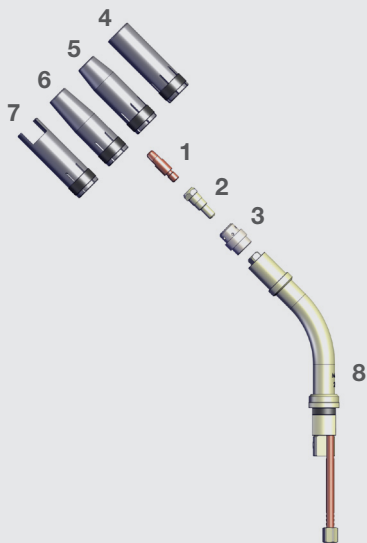
The Trigger

U/D Module (Option)

The Gun and Cable

Premium components installed

MIGZONE MZ-E 240W – watercooled MIG-Torch



22



U/D Switch
module available
as an option



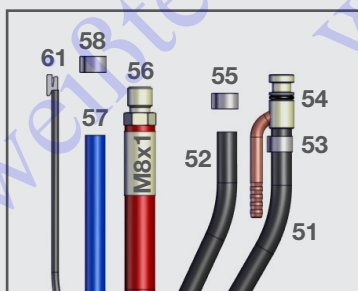
MZ-K2-003



MZ-K2-004



20



50

Cable Group

Part	3m	4m	5m
50 Cable Assembly MZ-E cpl.	24139M30	24139M40	24139M50
51 Outer Liner MZ-E cpl.	25146M30	25146M40	25146M50
56 Power Cable cpl.	2414130	2414140	2414150
61 Control Cable MZ-E cpl.	24144M30	24144M40	24144M50

Complete Torch

MZ-E 240W cpl. with grey handle,
Euro-connection (Steel Liner 2,0x4,0mm)

3m	MZ-240WAA3E
4m	MZ-240WAA4E
5m	MZ-240WAA5E

Torch Front Group

1 Contact Tip Pro	M6x28	M8x30
ECu	22506xx	-
CuCrZr	22576xx	-
for Alu	22566xx	-
Contact Tip Eco	M6x28	M8x30
ECu	22506xxL	-
CuCrZr	22576xxL	-



Tips available in Ø 0.8/0.9/1.0/1.2 mm
Please insert wire diameter at **xx**.
Example Ø 1,0 mm is: 10; Art.-No.: = 2250610

2 Tip Adapter	M6	M8
short L=26mm	2240406	-
long	-	-
3 Gas Diffuser		
white*		2240702
black		2240700
Gas Nozzle L=63,5mm		
4 cylinder NW17		2240801
5 conical NW12,5*		2240802
6 tapered NW12,5		2240803
7 Spot Welding NW17		2240805
8 Swan Neck		
MZ-E 240W, complete		240WM100

Handle Group

20 MIG-Handle MZ-K2, grey		
complete, watercooled		MZ-HDL-K2G-W
21 MIG-Handle MZ-K2, grey		
left + right half		MZ-K2-001
22 Neutral top		
MZ-K2		MZ-K2-002
23 Screw for		
Handle		MZ-K2-005
24 Trigger cpl.		
MZ-K2		MZ-K2-006
25 Nut for		
Handle MZ-K2		MZ-K2-007

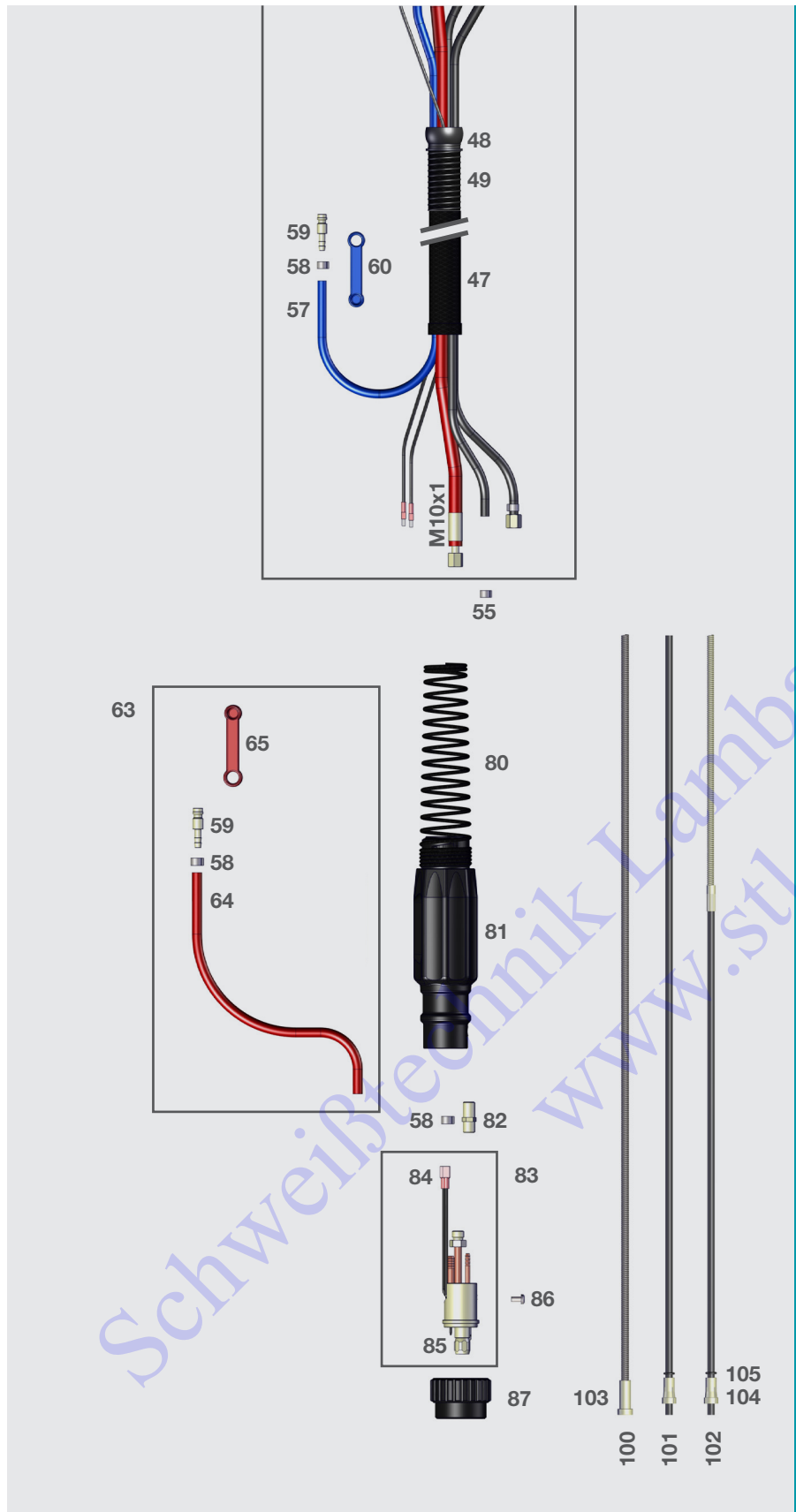
Cable Group

48 Gun Plug Housing		
Swivel		MZ-K2-008
49 Spring		
Cable Support		MZ-K2-010
Single Ear Clamp		
53 D = 11,8		11.8GER
55 D = 8,7		08.7GER
58 D = 10,0		10.0GER
52 Gas Hose		
Ø 4,0x1,5 (PU=100m)		0550111
54 Connector		
Wire-Gas		21201027
57 Water Hose		
blue Ø 5,0x1,5, (PU=200m)		CR05/8 BL



Parts marked with * are included
in the standard configuration

MIGZONE MZ-E 240W – watercooled MIG-Torch



Cable Group		
47	Cover Hose MZ-E (PU=40m)	WS-2
48	Gun Plug Housing Swivel	MZ-K2-008
49	Spring Cable Support Single Ear Clamp	MZ-K2-010
53	D = 11,8	11.8GER
55	D = 8,7	08.7GER
58	D = 10,0	10.0GER
59	Water Hose Nipple	T0535
	Water Stop	
60	blue	TZ-KAPPE-1
65	red	TZ-KAPPE-2
63	Water Outlet Hose cpl. 0,55m	2414705
64	Water Hose red Ø 5,0x1,5 (PU=200m)	CR05/8 RO
80	Cable Support Spring	2411611
81	Plug Housing without nut	2411600S1
82	Nipple Threaded	2411501
83	Gun Plug Body with Spring Loaded Pins	2411505
84	Female Electrical Connector insulated	2155100
	Nut	
85	Liner Positioner	2151501
87	Plug	ZA-14
86	Screw for Gun Plug Body	ZA-11

Liner Group 4		
100	Mono-Steel-Liner 1,5 x 4,0 mm / X m 2,0 x 4,0 mm / X m 2,0 x 4,5 mm / X m* 2,5 x 4,5 mm / X m	34015X1 34020X1 34520X1 34525X1
101	Mono-Synthetic-Liner PTFE 1,5 x 4,0 mm / X m blue PTFE 2,0 x 4,0 mm / X m red PTFE 2,7 x 4,7 mm / X m yellow Carbon-PTFE 1,5 x 4,0 mm / X m Carbon-PTFE 2,0 x 4,0 mm / X m Carbon-PTFE 2,7 x 4,7 mm / X m PA 1,4 x 4,0 mm / X m PA 2,0 x 4,0 mm / X m PA 2,3 x 4,7 mm / X m PA 2,7 x 4,7 mm / X m	34115X0 34120X0 34727X0 35115X0 35120X0 35727X0 35314X0 35220X0 35323X0 35327X0
102	Combi-Synthetic-Liner PTFE 1,5 x 4,0 mm / X m blue PTFE 2,0 x 4,0 mm / X m red PTFE 2,7 x 4,7 mm / X m yellow Carbon-PTFE 1,5 x 4,0 mm / X m Carbon-PTFE 2,0 x 4,0 mm / X m Carbon-PTFE 2,7 x 4,7 mm / X m PA 1,4 x 4,0 mm / X m PA 2,0 x 4,0 mm / X m PA 2,3 x 4,7 mm / X m PA 2,7 x 4,7 mm / X m	34115X0K 34120X0K 34727X0K 35115X0K 35120X0K 35727X0K 35314X0K 35320X0K 35323X0K 35327X0K

* Parts marked with * are included in the standard configuration

Collet (Mono & Combi)		
103	for Steel-Liner Ø 4,0 mm	2415640
103	for Steel-Liner Ø 4,5 mm	2155645
104	for Synthetic-Liner Ø 4,0 mm	2155740
104	for Synthetic-Liner Ø 4,7 mm	2415747
105	O-Ring for Synthetic and Combi Liner	0031500

i Liners available in 3 m / 4 m / 5 m length. Please insert length at X. Example: Steel-Liner 4 m = 3452041